

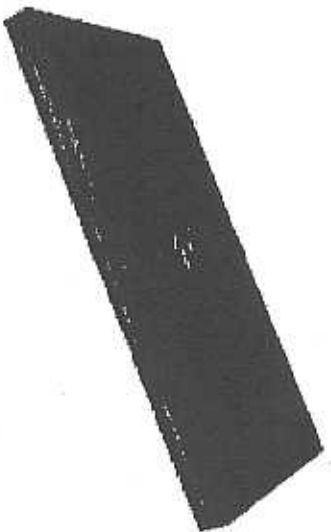
# Individual Spring Assembly

## Each Assembly Consists of:

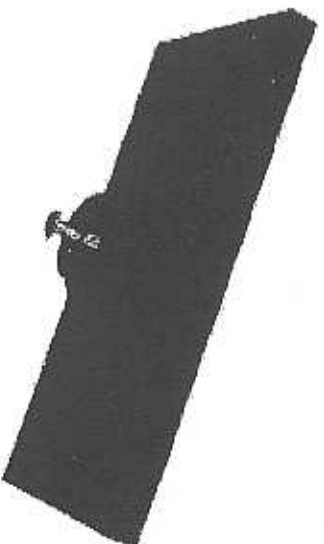
- (1) 4" Palmer Coll Spring
- (1) Top Mounting Cap
- (1) Bottom Mounting Cap
- (1) T-Nut
- (1) Machine Screw
- (1) I/E Lock Washer



Top cap is now secure to plywood.



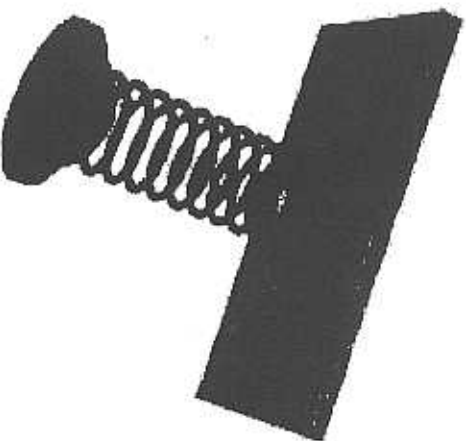
Hammer T-Nut into 1/4" hole in plywood.



Machine Screw goes through I/E Lock Washer, Top Cap, plywood, and secures into T-Nut.



"SNAP" Spring into top cap.  
"SNAP" bottom cap onto Spring.



Your Palmer Power Spring Assembly is complete and the board is ready for final positioning.

**PALMER POWER**  
**SPRINGS**