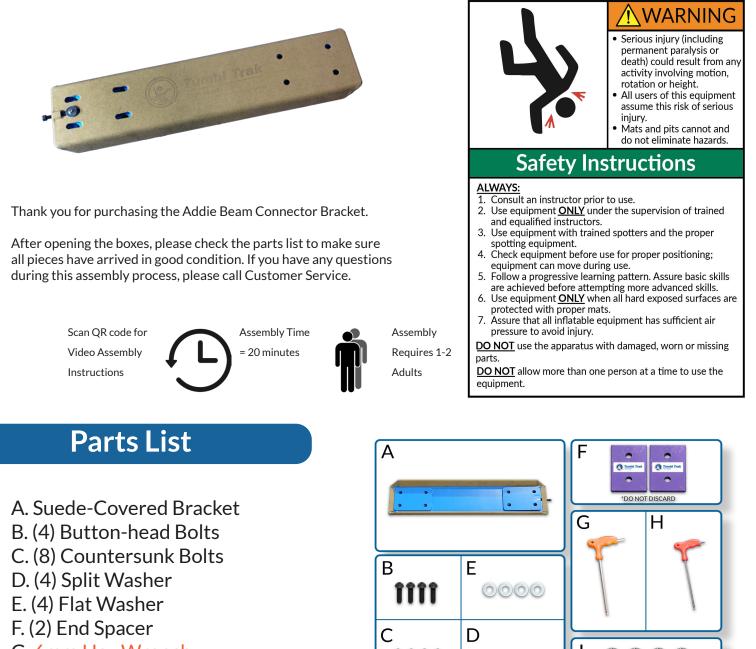
Assembly Instructions

Addie Beam Connector Bracket



- G. 6mm Hex Wrench
- H. 5mm Hex Wrench
- I. (8) Star Washers



Any questions or problems, please call Tumbl Trak at (800) 331-4362 sales@tumbltrak.com | tumbltrak.com

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*If starting with two brand new Addie Beams, skip to step 3.

1. Place both previously assembled Addie Beams end to end and with the feet facing up.

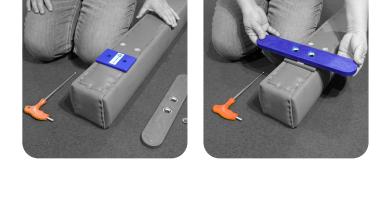
2. Remove all four feet from the beams. Store old hardware safely for use when Addie Beams are NOT connected.

3. To reattach the outer feet, place one end spacer (F) on the outer screw holes. Place the foot onto the spacer, aligning the screw holes.

Insert and tighten two Countersunk Bolts (C) and Star Washers (I) using the 6mm Hex Wrench (G).

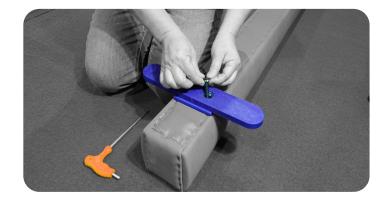
Do not overtighten.

4. Repeat step 3 on the opposite outer holes of the second Addie Beam.

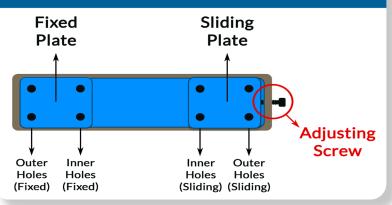




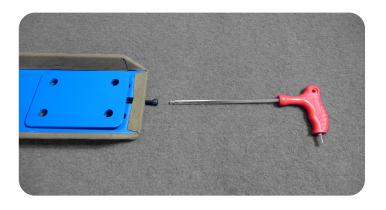




Bracket Terminology



5. Unscrew the adjusting screw until the sliding plate can freely move from one end of the channel to the other.



6. Align the Connector Bracket with the holes at the ends of the beams. Loosely screw the feet to the inner holes using the Counter-Sunk Bolts (C) and Star Washers (I). Loosely screw the Button head bolts (B) and Flat Washers (E) into the outer holes. **Do not tighten yet**.

If the holes don't line up, use the long end of the wrench to shift the plate into position.

7. **Fully tighten** the four bolts on the <u>fixed</u> <u>end</u> of the bracket.





8. Tighten the adjustment screw with the 5mm Hex Wrench (H) to pull the beams together. Stop tightening when the beams stop moving together or when the end of one beam begins to lift off of the floor.

Photo on right shows how beam lifts from one end.

9. Tighten all remaining bolts and ensure all components are secure with no wiggle. Lift one end of the beam to check the beam is fully secure.



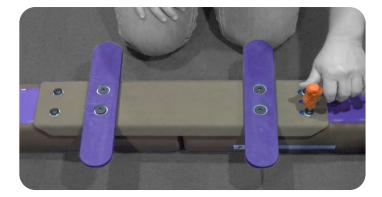


Troubleshooting Guide

If the beam feels loose:

- 1.) Loosen all 4 bolts on the <u>sliding plate</u>
- 2.) Tighten the adjusting screw further
- 3.) Re-tighten all 4 bolts on the sliding plate

10. Roll the two connected beams upright and enjoy your new 16-ft Addie Beam!





To watch the Addie Beam Connector Bracket in action, visit our website: www.tumbltrak.com

